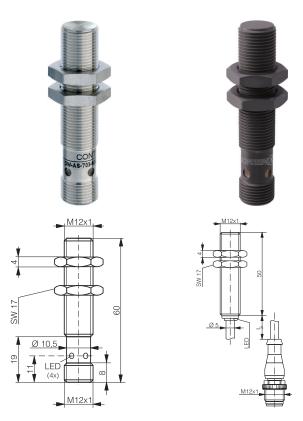


INDUCTIVE SENSOR WELD-IMMUNE DW-Ax-70x-M12-6xx

HOUSING	OPERATING DISTANCE	MOUNTING	✓ Anti-spatter coating✓ Magnetic-field immunity:	✓ Robust full-metal sensor, impact resistant
M12	6 mm	Embeddable	medium frequency \leq 15 kA 50 Hz fields \leq 40 mT	✓ Long operating distance✓ Factor 1 on Fe and Al















DW-AS-70x-M12-6xx DW-AV-70x-M12-6xx

DETECTION DATA		INTERFACE		
Rated operating distance (S _n)	6 mm	Indicator LED, yellow	Sensing state ($0 \le s \le S_r$)	
Assured operating distance (S _a)	\leq (0.81 x S _n) mm	IO-Link	\checkmark	
Repeat accuracy	≤ 0.3 mm	MTTF (@40°C)	1017 y	
Hysteresis	3% S _r ≤ Hyst ≤ 15% S _r			
Temperature drift	≤ 10% S _r			
Standard target	18 x 18 x 1 mm ³ , FE360			

ELECTRICAL DATA		MECHANICAL DATA		
Supply voltage range (U _B)	1030 VDC	Mounting	Embeddable	
Residual ripple	\leq 20% U_B	Housing material	V2A / 1.4305 / AISI 303 (+ coating)	
Output current	≤ 200 mA	Sensing face material	V2A / 1.4305 / AISI 303 (+ coating)	
Output voltage drop	≤ 2.0 VDC	Max tightening torque	20 Nm	
Power consumption (no-load)	≤ 10 mA	Ambient operating temperature	-25+85°C¹	
Residual current	≤ 0.1 mA	Enclosure rating	IP68 / IP69K	
Switching frequency	≤ 15 Hz	Weight (cable/connector)	see page 2	
Short-circuit protection	✓	Shock and vibration	IEC 60947-5-2 / 7.4	
Voltage reversal protection	✓			
Cable length max.	≤ 300 m			

¹Maximum temperature according to UL: 70°C.

Note: $0.9S_n \le S_r \le 1.1S_n$.

Note: all data measured according to IEC 60947-5-2 standard with $\rm U_8=20\dots30VDC,\,T_A=23^{\circ}C\pm5^{\circ}C.$

CORRECTION FACTORS FOR TARGET OF

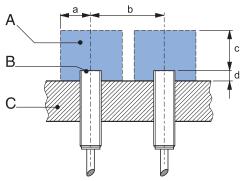
Steel FE 360 1 Copper 1 Aluminum 1.2 Brass 1.4 Stainless Steel V2A 1/2 mm 0.2 / 0.7

CORRECTION FACTORS FOR EMBEDDABLE MOUNTING IN SUPPORT OF

Steel FE 360 0.8 Aluminum 0.85 Brass 0.65 Stainless Steel V2A 0.8

Note: the operating distance of the sensor must be multiplied by the correction factor of the material. For example, the operating distance on Aluminum is $S_{n,Al} = S_n \times CF_{Al}$. In case of embeddable mounting, the distance is multiplied by the additional correction factor of the support, thus $S_{n,Al} = S_n \times CF_{Al} \times CF_{emb,Al}$.

INSTALLATION CONDITIONS



A : metal free zone

B : sensing face C : support

b: 40mm c: 18mm

a: 12mm d: steel 0mm

IO-LINK FUNCTIONALITIES

IO-Link version	1.1
SIO mode	Supported
Process data	7-bit input
Baudrate	COM2 (38.4 kBaud)
Minimum cycle time	10.4 ms
ISDU	Not supported



IODD files may be downloaded from

www.contrinex.com/product-range/inductive-sensors/.

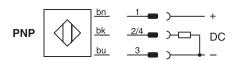
Select the product name to display the product page with corresponding downloads.

Alternatively, just click/scan the QR code on the left.

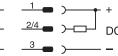
Note: additional installation information can be found in the glossary of the Contrinex General Catalog.

WIRING DIAGRAM

PIN ASSIGNMENT











AVAILABLE TYPES

UNCOATED							
	Part number	Part reference	Polarity	Connection	Output on pin 2	Output on pin 4 / bk	Weight
	320-420-561	DW-AS-703-M12-673	PNP	M12 4-pin	-	Normally open (NO)	25 g
	320-420-762	DW-AV-701-M12-692	NPN	PUR, 0.2 m + M12 3-pin	-	Normally open (NO)	42 g
	330-320-165	DW-AV-703-M12-695	PNP	PUR, 0.2 m + M12 3-pin	-	Normally open (NO) / IO-Link	42 g

COATED						
Part number	Part reference	Polarity	Connection	Output on pin 2	Output on pin 4 / bk	Weight
320-420-781	DW-AS-703-M12-697	PNP	M12 4-pin	-	Normally open (NO)	25 g
320-420-779	DW-AV-701-M12-696	NPN	PUR, 0.2 m + M12 3-pin	-	Normally open (NO)	42 g
330-320-166	DW-AV-703-M12-696	PNP	PUR, 0.2 m + M12 3-pin	-	Normally open (NO) / IO-Link	42 g

Note: part reference may include additional suffix to indicate a revision version or special version. Further information is available on request.

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