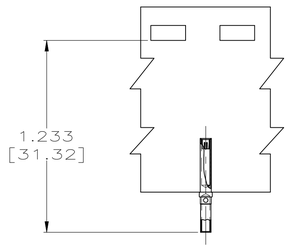
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	REVISED PER ECO 20-014632	1-21-21	CT	DM



1218267-2 & -4
SCALE 2:1

1. MATERIAL:
BODY: COPPER ALLOY
CLIP: BERYLLIUM COPPER ASTM B 194,
OR AMP ENGINEERING APPROVED EQUIVALENT.

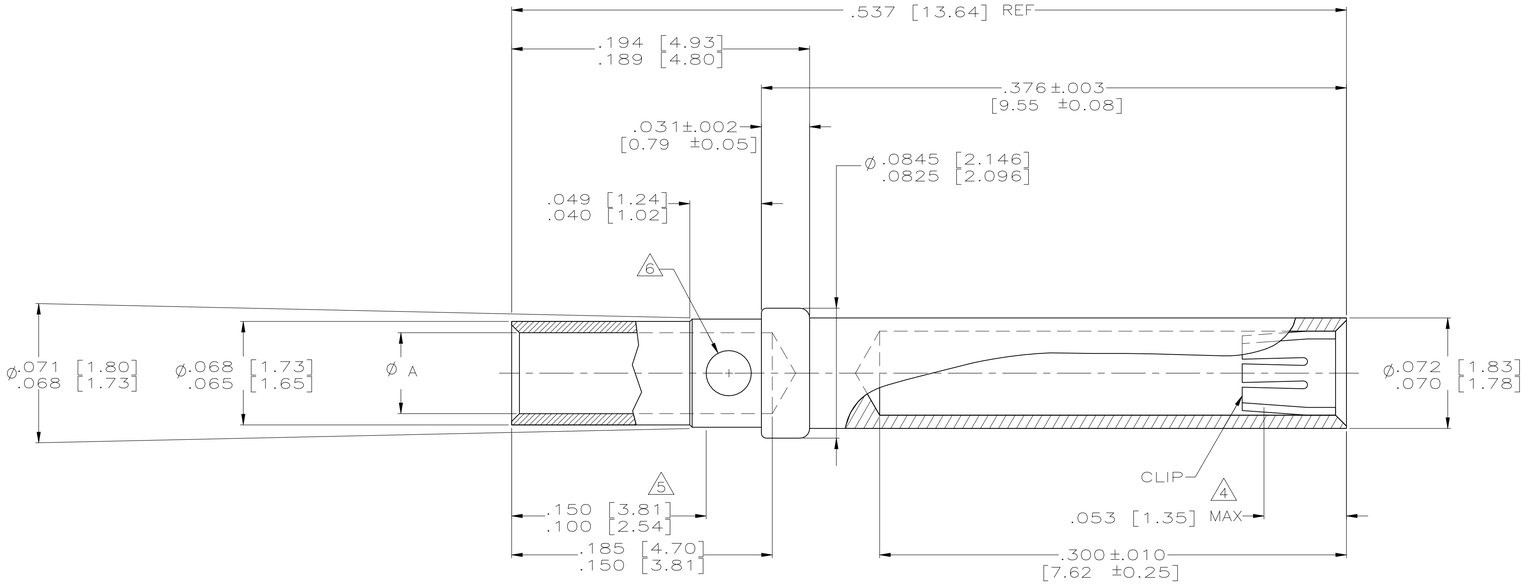
2. FINISH:
BODY: GOLD PLATE .000010 [0.25µm] MIN THICK ON CONTACT BODY AS PER ASTM-B-488 OVER NICKEL PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-571.
CLIP: GOLD PLATE .000050 [1.27µm] MIN THICK COATED PER ASTM-B-488 OVER NICKEL PLATE .000100 [2.54µm] MIN THICK COATED PER ASTM-B-571.

3. ALL DIMENSIONS SHOWN AFTER PLATING.

4. POINT WHICH A .039 DIAMETER SQUARE ENDED PIN FIRST ENGAGES CLIP TINES.

5. POINT OF PLATING THICKNESS MEASUREMENT.

6. INSPECTION HOLE THRU ONE WALL ONLY
RADIAL LOCATION OPTIONAL.



PART NUMBER	MATERIAL	FINISH	DIM A	REMARKS
1218267-5	1	2	.024-.026 [0.61-0.66]	LOOSE PIECE 26-28 AWG WIRE
1218267-4	1	2	.043-.046 [1.09-1.17]	TAPE MOUNTED 20-24 AWG WIRE
1218267-3	1	2	.043-.046 [1.09-1.17]	LOOSE PIECE 20-24 AWG WIRE
1218267-2	1	2	.051-.053 [1.30-1.35]	TAPE MOUNTED 18 AWG WIRE
1218267-1	1	2	.051-.053 [1.30-1.35]	LOOSE PIECE 18 AWG WIRE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005 [0.13]
4 PLC ± –
ANGLES ± 2°

MATERIAL: SEE TABLE
FINISH: SEE TABLE

DWN P BRANDBERG 08 APR 98
CHK G.GRIFFITH 04 DEC 98
APVD G.GRIFFITH 04 DEC 98
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT 0.000000

TE Connectivity

NAME: CONTACT, SOCKET, CRIMP TYPE, AMPLIMITE
—

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1218267	—

CUSTOMER DRAWING | SCALE 20:1 | SHEET 1 OF 1 | REV E

4805 (1/15)