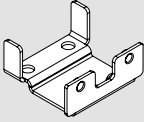
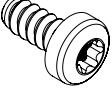
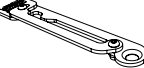
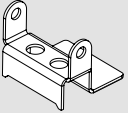




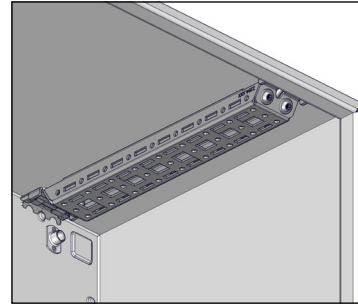
4028177970106

AX

2519.110

|                                                                                                                              |                                                                                               |
|------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| 1 x                                         | 1 x  M6 x 12 |
| 2 x  5,5 x 13                               | 1 x  M6 x 12 |
| 1 x  M6                                     | 1 x  M5 x 16 |
| 1 x                                         | 1 x          |
| Dok.-Nr. / No. of doc.: D-0000-00003542-02<br>Versandbeutel-Nr. / No. of accessory bag:                                      | Lieferanten-Nr. / No. of supplier:                                                            |
| RITTAL Limited, Braithwell Way, Hellaby, Rotherham, S66 8QY, UK<br>RITTAL GmbH & Co. KG, Auf dem Stuetzelberg, 35745 Herborn | DIN A4, doppelseitig<br>DIN A4, double sheet                                                  |

## 1. Montage Innenausbauschiene Mounting the rail for interior installation



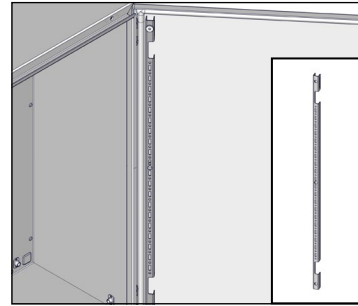
**i** Zur Montage wird immer eine AX Schiene für Innenausbau benötigt.

In addition, an AX rail for interior installation is always required.

**i** Die Montageanleitung der **AX Schiene für Innenausbau** (2394.210, 2394.300) ist zu beachten.

Follow the assembly instructions for **AX rail for interior installation** (2394.210, 2394.300).

## 2. Montage Türlochleiste Mounting the perforated door strip



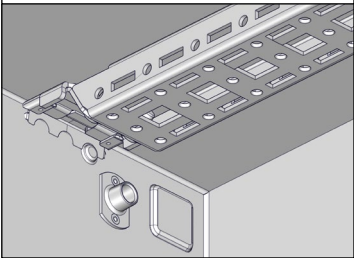
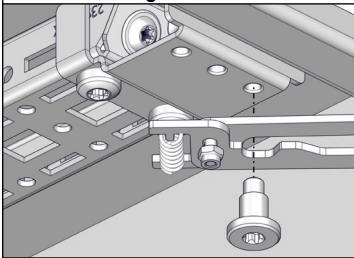
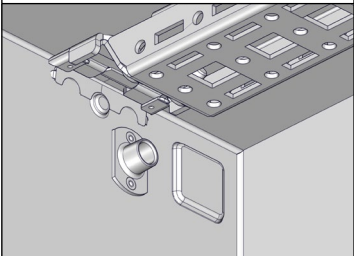
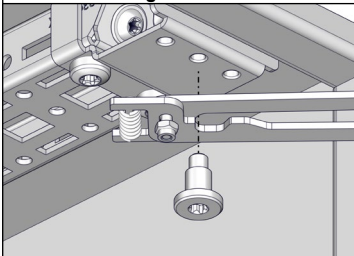
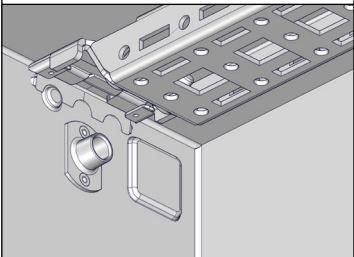
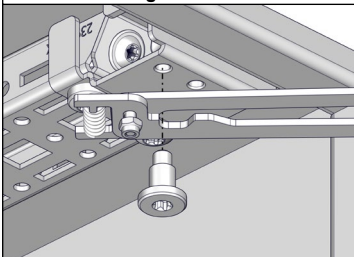
**i** Einbau wahlweise mit AX Türlochleiste

Optional installation with AX perforated door strip.

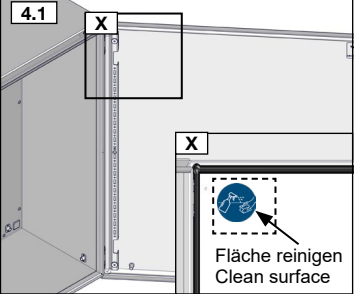
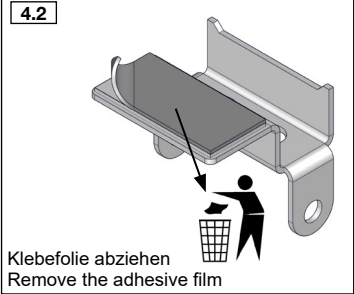
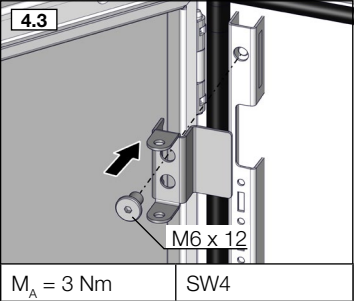
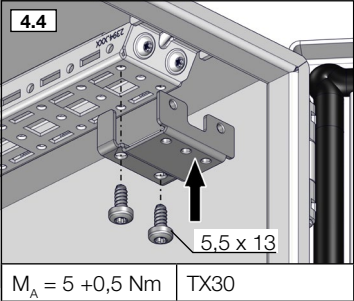
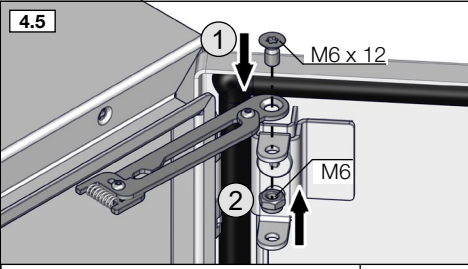
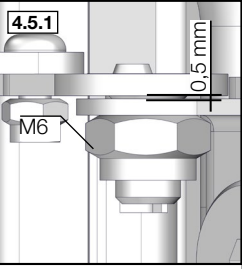
**i** Die Montageanleitung der **AX Türlochleiste** (2311.076, 2311.100, 2311.120) ist zu beachten.

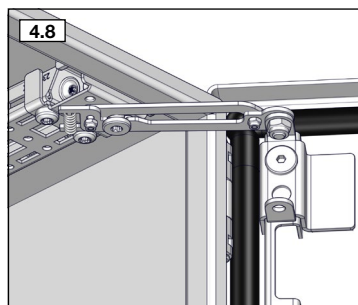
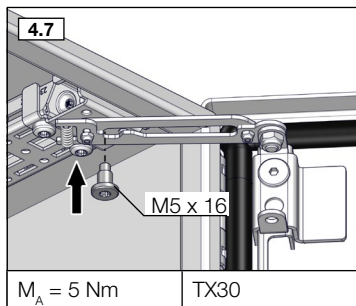
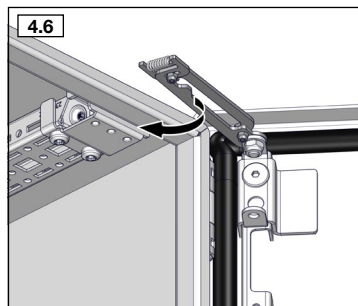
Follow the assembly instructions for **AX perforated door strip** (2311.076, 2311.100, 2311.120).

## 3. Positionierung Innenausbauschiene zu Arretierschraube Positioning the rail for interior installation to locking screw

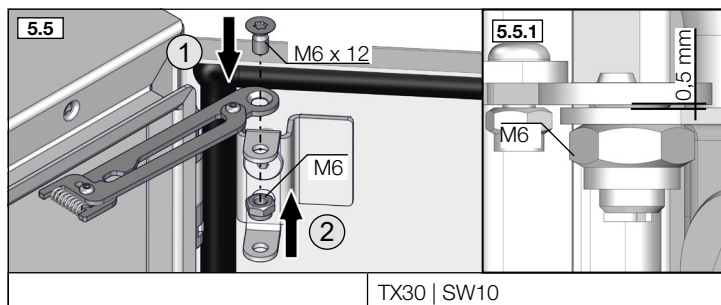
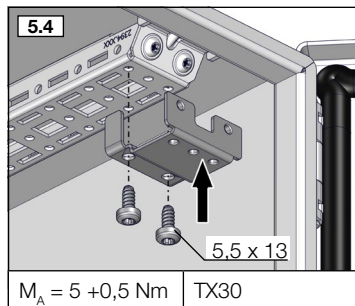
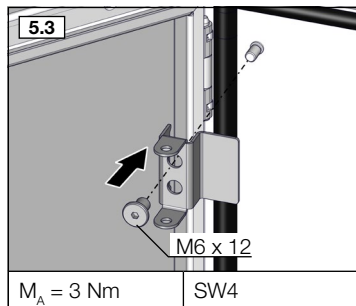
|                                                                                                                                                          |                                                                                                                                                     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Variante 1 Innenausbauschiene / Variant 1 rail for interior</b><br> | <b>Variante 1 Arretierschraube / Variant 1 locking screw</b><br> |
| <b>Variante 2 Innenausbauschiene / Variant 2 rail for interior</b><br> | <b>Variante 2 Arretierschraube / Variant 2 locking screw</b><br> |
| <b>Variante 3 Innenausbauschiene / Variant 3 rail for interior</b><br> | <b>Variante 3 Arretierschraube / Variant 3 locking screw</b><br> |

## 4. Montage an Tür mit Türlochleiste Mounting on door with perforated door strip

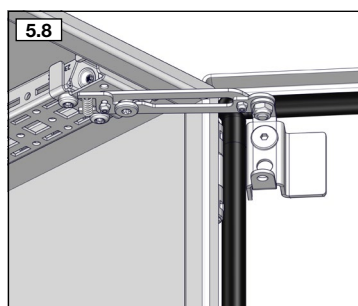
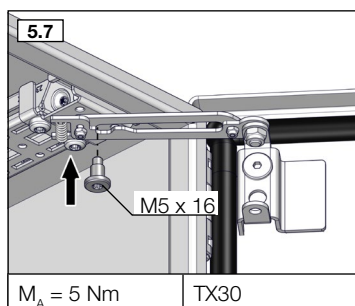
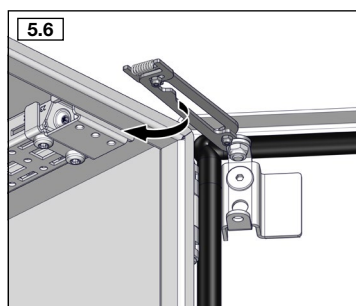
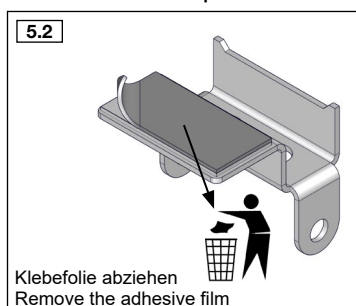
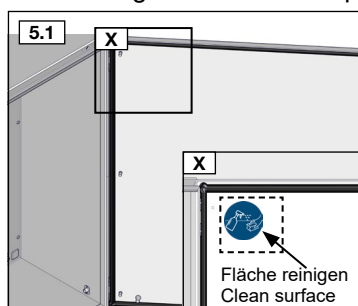
|                                                                                                                                        |                                                                                                                                                        |
|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>4.1</b><br><br>Fläche reinigen<br>Clean surface | <b>4.2</b><br><br>Klebefolie abziehen<br>Remove the adhesive film |
| <b>4.3</b><br><br>$M_A = 3 \text{ Nm}$ SW4         | <b>4.4</b><br><br>$M_A = 5 + 0,5 \text{ Nm}$ TX30                 |
| <b>4.5</b><br><br>1 M6 x 12<br>2 M6                | <b>4.5.1</b><br><br>M6<br>0,5 mm                                  |
| TX30   SW10                                                                                                                            |                                                                                                                                                        |



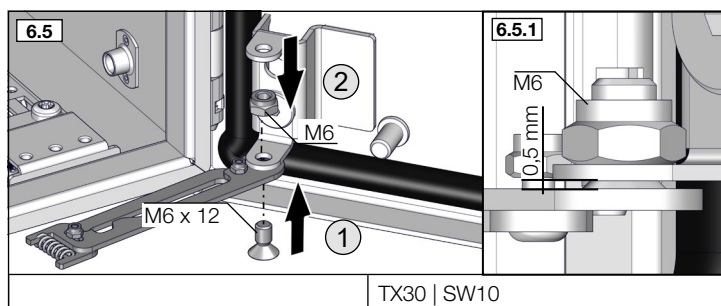
**i** siehe Kapitel 3  
see chapter 3



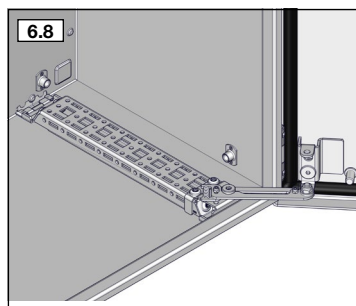
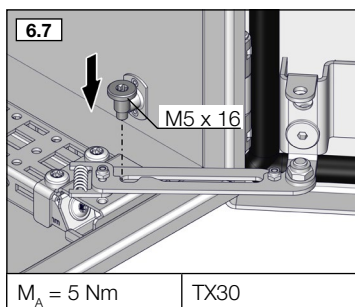
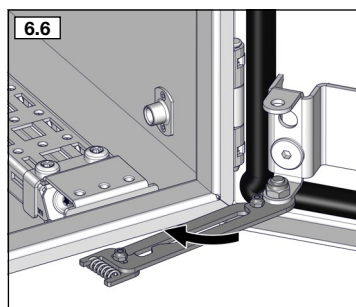
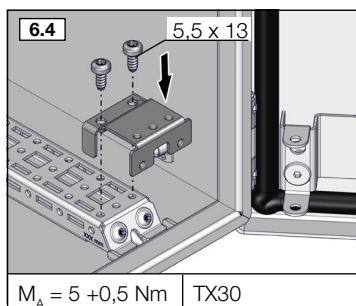
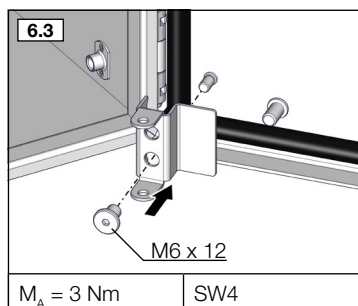
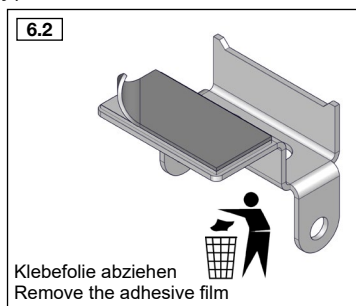
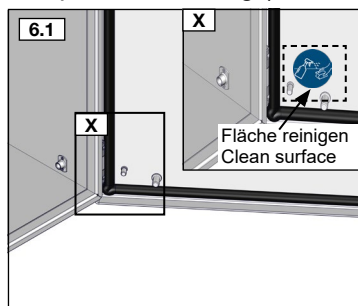
## 5. Montage an Tür ohne Türlochleiste Mounting on door without perforated door strip



**i** siehe Kapitel 3  
see chapter 3



## 6. Optionale Montage (Türarretierung) unten Optional mounting (door stay) bottom



**i** Einbau wahlweise mit AX  
Türlochleiste  
Optional installation with  
AX perforated door strip.

**i** siehe Kapitel 3  
see chapter 3