

**HDC insert  
HDC HE 6 FC**

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
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For the crimp connection, the wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades. Crimp contacts are not delivered with the inserts.

Number of poles: **6**

Rated current: **24 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

**General ordering data**

Type	HDC HE 6 FC
Order No.	<a href="#">1201000000</a>
Version	HDC insert, Female, 500 V, 24 A, No. of poles: 6, Crimp connection, Size: 3
GTIN (EAN)	4008190131678
Qty.	1 pc(s).

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**Technical data****Dimensions and weights**

Width	34 mm	Width (inches)	1.339 inch
Height	33.5 mm	Height (inches)	1.319 inch
Depth	51 mm	Depth (inches)	2.008 inch
Net weight	34 g		

**Temperatures**

Limit temperature	-40 °C ... 125 °C
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**Dimensions**

Height of socket	33.5 mm	Total length base	51 mm
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**General data**

Conductor cross-section	4 mm <sup>2</sup>	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 <sup>10</sup> Ω
Material	Copper alloy	No. of poles	6
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	24 A
Rated impulse voltage (DIN EN 61984)	6 kV	Rated voltage (DIN EN 61984)	500 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HE
Size	3	Surface finish	Silver passivated, gold
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤ 2mΩ		

**Connection data PE**

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm <sup>2</sup>	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	4 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	4 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

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## Technical data

### Version

Conductor cross-section, max.	4 mm <sup>2</sup>	Conductor cross-section, min.	0.5 mm <sup>2</sup>
Material	Copper alloy	Size	3
Stripping length, rated connection	7.5 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 2mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	4 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross-section, solid, max.	4 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

### Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

### Approvals

Approvals



ROHS

Conform

### Downloads

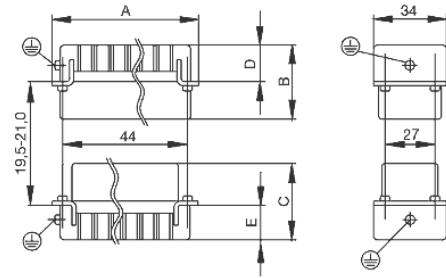
Brochure/Catalogue	<a href="#">CAT 3 HDC 17/18 EN</a> <a href="#">FL FIELDWIRING EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">STEP</a>
Technical Documentation	<a href="#">1201000000 HDC HE 06 FC STP Blatt_1.pdf</a>

**Data sheet**

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**Drawings**



# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
<b>M 2.5</b>	<b>Signal contacts</b>			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
<b>M 3</b>	<b>Contact screws</b>			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Signal contacts:</b>			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>PE connection via female contact</b>			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	<b>PE terminal</b>			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>M 4</b>	<b>Contact screws</b>		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
		<b>PE connection via male contact</b>		
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
<b>PE terminal</b>				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
<b>M 5</b>		<b>PE terminal</b>		
		HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
		S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	<b>M 6</b>	<b>Power contacts</b>		
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
<b>M 7 x 0.75</b>	<b>Power contacts</b>			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
<b>M 8 x 0.75</b>	<b>Power contacts</b>			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4	
<b>M10 x 1</b>	<b>Power contacts</b>			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.